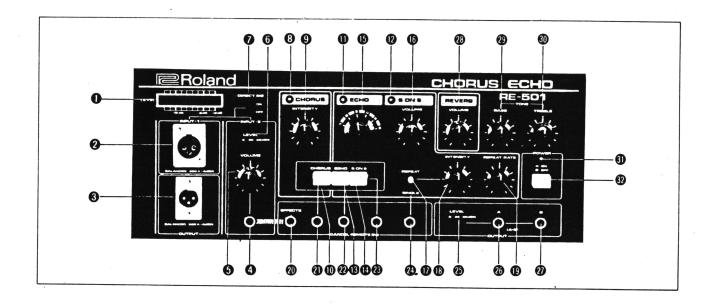




RE-501
CHORUS ECHO

Bezeichnungen und Funktion der Bedienungselemente



1. LED Aussteuerungsanzeige

Regeln Sie den Eingang so, daß die LED-Kette O dB anzeigt und die Spitzen bei max + 2 dB liegen.

2. Symmetrischer Eingang (XLR - 600 Ohm)

Der "Volume"-Regler hat keinen Einfluß auf diesen Eingang. Bei einem + 4-dBm-Eingang zeigt die LED-Kette O dB.

3. Symmetrischer Ausgang (XLR - 600 Ohm)

Wenn die LED-Kette O dB anzeigt, besitzt das Ausgangssignal + 4 dB.

Auf diesem Ausgang liegen alle Effekte des RE-501 zusammengefaßt (A + B).

4. Unsymmetrischer Eingang (Klinke)

Direkteingang für Mikrofon, Gitarre oder Keyboards

5. "VOLUME"

Lautstärkekontrolle für den unsymmetrischen Eingang

6. Eingangsanpassungsschalter für Klinkeneingang

Mikrofon - 50 dBm Gitarre - 25 dBm Synthesizer O dBm Mixer O oder - 25 dBm

7. Schalter Direktsignal ein/aus

Wenn Sie das RE-501 in ein Mischpult einschleifen, schalten Sie das Direktsignal aus (off). Bei Betrieb zwischen Instrument und Verstärker schalten Sie das Direktsignal ein (on).

8. CHORUS LED

Die LED leuchtet, wenn der Choruseffekt eingeschaltet ist.

9. CHORUS-Tiefe-Kontrolle

Mit diesem Regler bestimmen Sie die Stärke des Choruseffektes.

10. CHORUS-Ein/Aus-Schalter

11. ECHO LED

Die LED leuchtet, wenn Echo eingeschaltet ist.

12. S ON S LED

Die LED leuchtet, wenn der "Sound on Sound"-Effekt eingeschaltet ist.

13. ECHO-Ein/Aus-Schalter

14. "S ON S"-Ein/Aus-Schalter

15. Echoarten-Wiedergabekopfkombinationen

			1	2	3	4	5	6
Tonkopf	1		X			X		X
"	2	•		X		X	X	X
11	3				X		X	X

16. "ECHO"- und "S ON S"-Lautstärke

Der "Volume"-Regler bestimmt die Lautstärke von Echo und "S on S", hat aber keinen Einfluß auf das Direktsignal.

17. Schalter Einfachwiederholung (SINGLE/REPEAT)

Mit diesem Schalter sperren Sie die Rückführung auf den Aufspielkopf. Das bedeutet, jeder Wiedergabekopf gibt nur einmal ein Einfachecho ab. Je nach Echoart können Sie so lfach-, 2fach- oder 3fach-Wiederholungen erzielen. Der Schalter wirkt auch auf den "S on S"-Effekt.

18. INTENSITY (Wiederholungshäufigkeit)

Der Regler bestimmt die Rückführung auf den Eingang (Feedback). Je mehr er im Uhrzeigersinn gedreht wird, umso mehr Echowiederholungen finden statt (wirkt nur, wenn der Schalter "single/repeat" auf "repeat" steht). Beachten Sie, daß sich bei zu starkem Feedback das Signal selber aufschaukelt und das zu einer Zerstörung der Elektronik führen kann.

19. REPEAT RATE - Wiederholungsgeschwindigkeit

Der Regler kontrolliert die Geschwindigkeit des Bandes und damit die Zeit zwischen den Echo- bzw. "S on S"-Wieder-holungen.

20. - 24. Fußschalteranschlüsse

Über diese Anschlüsse können mit Hilfe der Fußschalter FS-1, FS-2 oder FS-3 alle Funktionen des RE-501 ferngesteuert werden.

25. Ausgangsanpassungsschalter (für die Klinkenausgänge)

Gitarrenverstärker - 25 dBm Gesangsverstärker - 50 dBm Mischpult 0 oder - 25 dBm

26. Ausgang A

Wenn Ausgang B nicht genutzt wird, so liegen alle Effekte auf diesem Anschluß (A + B).

27. Ausgang B

In Verbindung mit einem Anschluß an A entsteht eine stereophone Zuordnung der Effekte.

28. Hall-Lautstärke

Allen Effekten kann mit dem Regler "Reverb Volume" ein Halleffekt zugemischt werden.

- 29. Klangkontrolle Bass (beeinflußt Effektsignale)
- 30. Klangkontrolle Höhen (beeinflußt Effektsignale)

31. NETZ LED

leuchtet, wenn das Gerät eingeschaltet ist.

32. Netzschalter

Eingänge und Ausgänge

Die Ein- und Ausgänge (symmetrisch und unsymmetrisch) können in beliebiger Kombination genutzt werden.

Der symmetrische und unsymmetrische Eingang wird intern gemischt, so daß sie parallel genutzt werden können.

Auch die symmetrischen und unsymmetrischen Ausgänge können parallel genutzt werden.



RE-501, SRE-555 SERVICE NOTES

SPECIFICATIONS

Input Level/Impedance

Balanced: Unbalanced: $+4dBm/30k\Omega$ $0 dBm/47 k\Omega$

-25dBm/220KΩ -50dBm/6.6KΩ

Output Level/Impedance

Balanced: Unbalanced:

 $+4dBm/600\Omega$ $0dBm/More than 5K\Omega$ - 25 dBm/More than 5KΩ -50 dRm/More than 5KΩ

Input-2-Level Switch (0, -25, -50 dBm) Output A-B Level Switch (0, -25, -50 dBm) SRE-555

Power Consumption:

480(W) × 180(H) × 450~735(D) mm Dimension:

Weight:

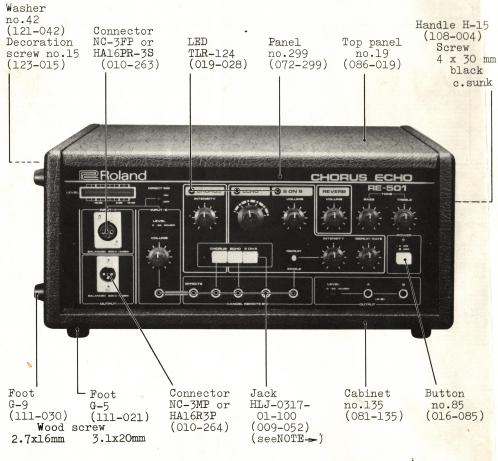
15.8kg

RE-501

Power Consumption: Dimensions: Weight:

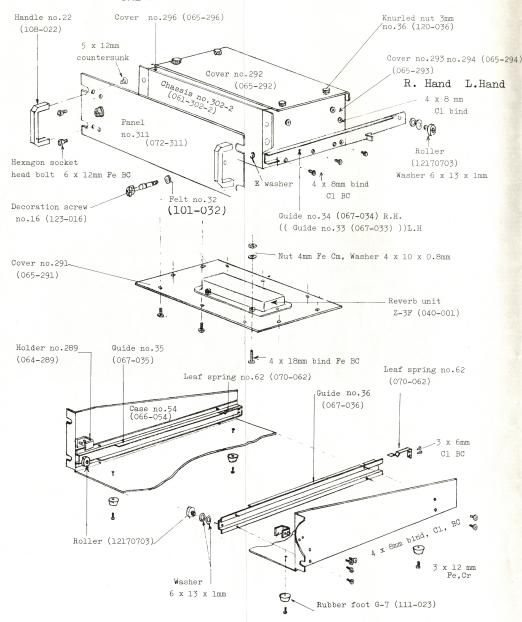
2'4W 418(W) × 190(H) × 330(D) mm

CABINET DISASSEMBLY: Remove screws - two decorations on both sides; eight 4 x 25mm truss (6 bottom, 2 sides).

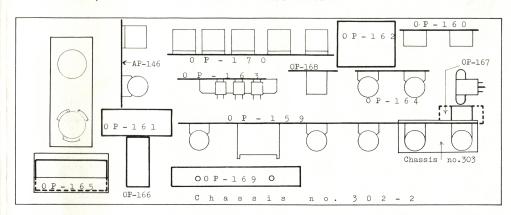


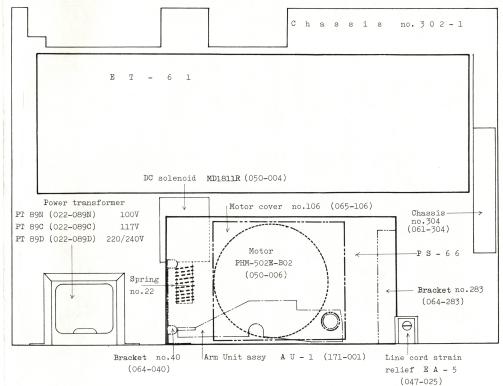
Switch SRJ-1016 (001-305) Pot. EWKENAP25B15 (027-016)Knob no.103 (016-103) Switch ESB-70226 Pot. EVH6PAP25B15 (026-460) Pot. (13129113) 100V EVH6PAP25 ESB-70271T B14 (026-457)(13129114) 117V Switch ESB-70293S SSB-02242 (001-182) (13129115) 220/240V Button no.9 black (016-009)LED BAR DISPLAY TLR-401 (019-033)-CHORUS ECHO SRE-555 O CI ORUS O EC O O SOLS SRE-555 cont'd verte 8 (back side) Jack HLJ-0307-01-040 Switch SUF-032A19 or HLJ-1307-01-040 SSB-04303 (001-304) (001 - 306)(countersunk opening) (009 - 053)Button no.85 (016-085)Pot. EVH6PAP25B14 (026-457)Pot. EVH6PAP25A24 (026-447)Panel cover no.289 (065-289)Switch SSB-02303(001-205) (RE-501) Spacer no.24 (073 - 024)Pot. EVH6PAP25B14 (026-457) Knob no.78 (016-078) Switch SLR-02239 (001-266) «NOTE »: Jacks on later products HLJ-1317-01-100 countersunk.

SRE-555 PARTS BREAK DOWN



RE-501, SRE-555 CHASSIS-ASSEMBLY ILLUSTRATION



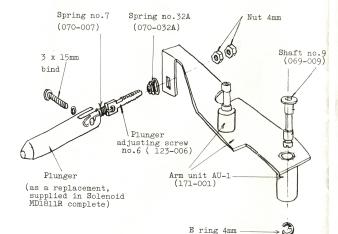


ARM UNIT

NOTE:

The following list indicates the parts compatible but have different finishes. Of these, used mainly for RE501/SRE555 are chrome ones.

Name	Finish				
	black	chrome			
Frame Frame Frame Frame Plate	no.13 no.14 no.15 no.16 no.28	no.7 no.8 no.9 no.10 no.11			

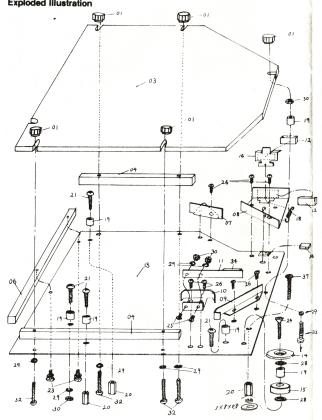


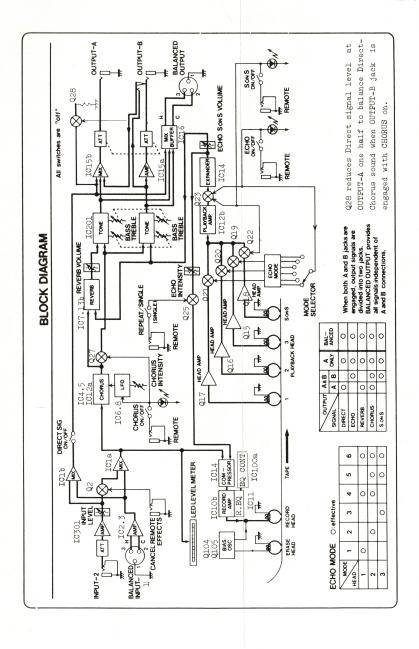
TAPE PACK

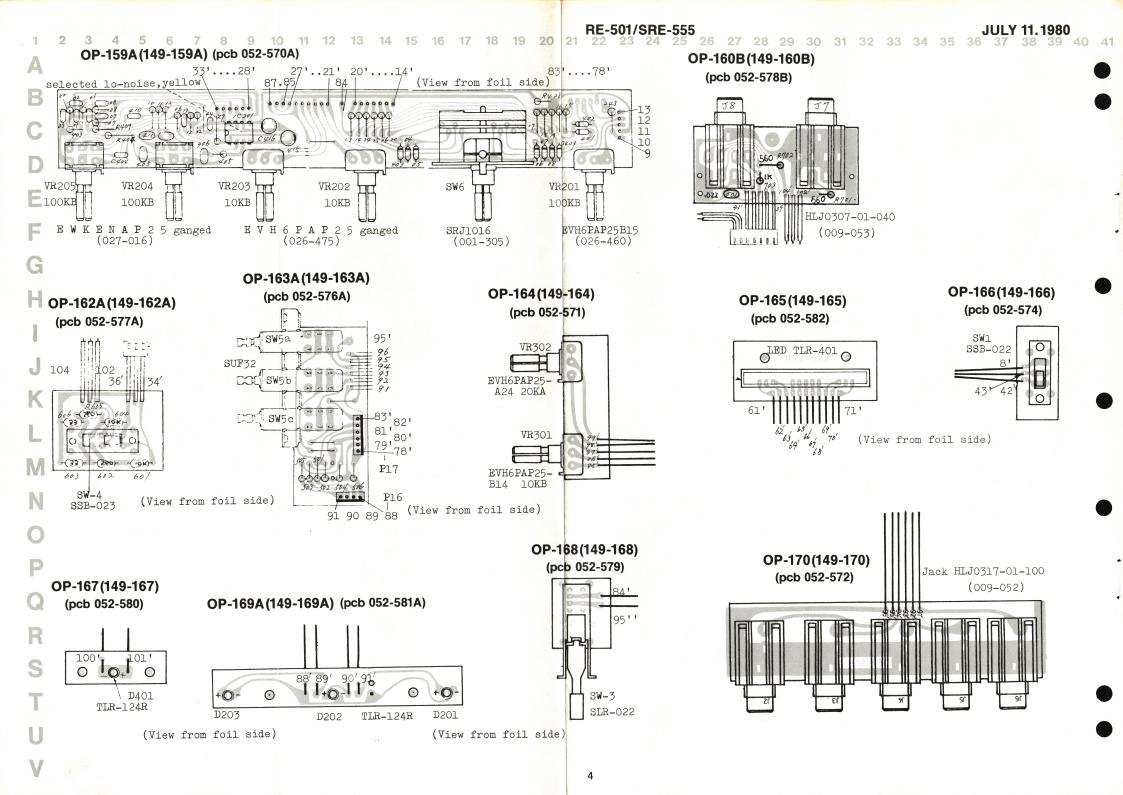
Build Up Parts List

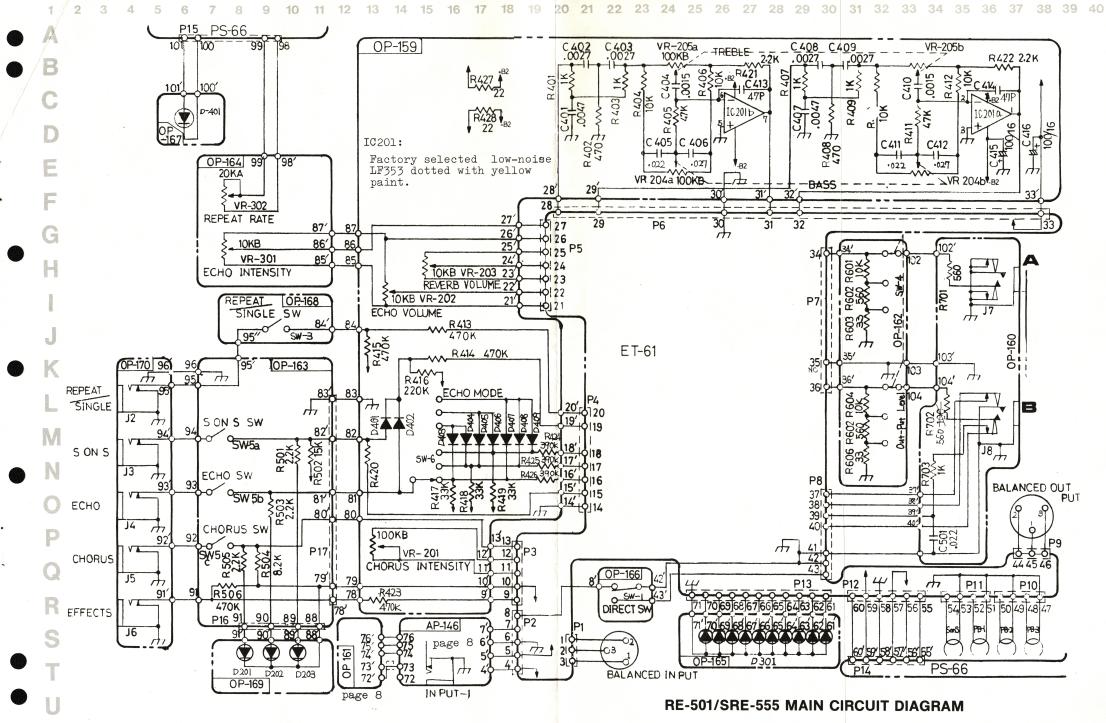
Exploded III	ustratio
--------------	----------



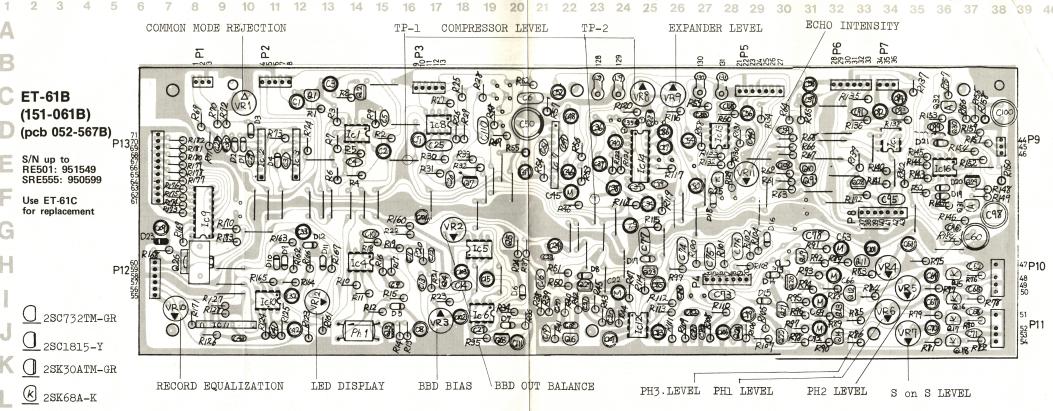












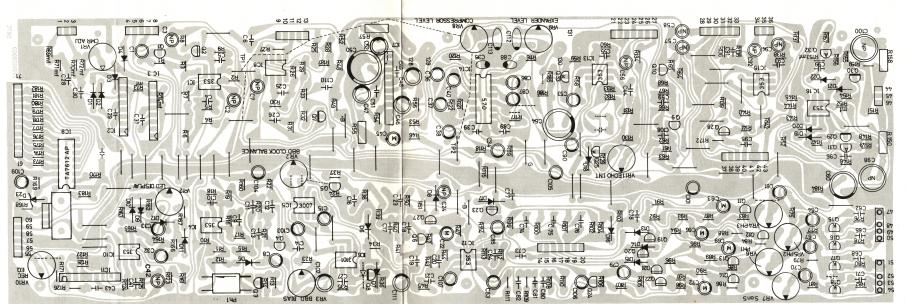
D 1S1588 IC13,15,16 selected low noise.

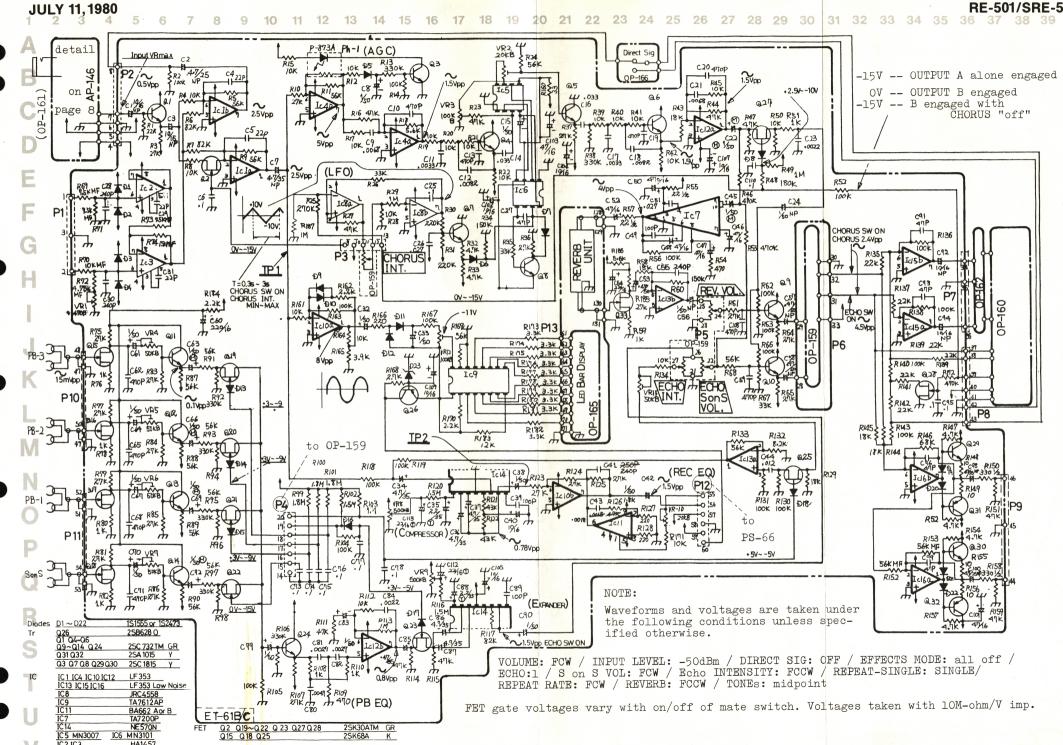
yellow dot

2SA1015-Y

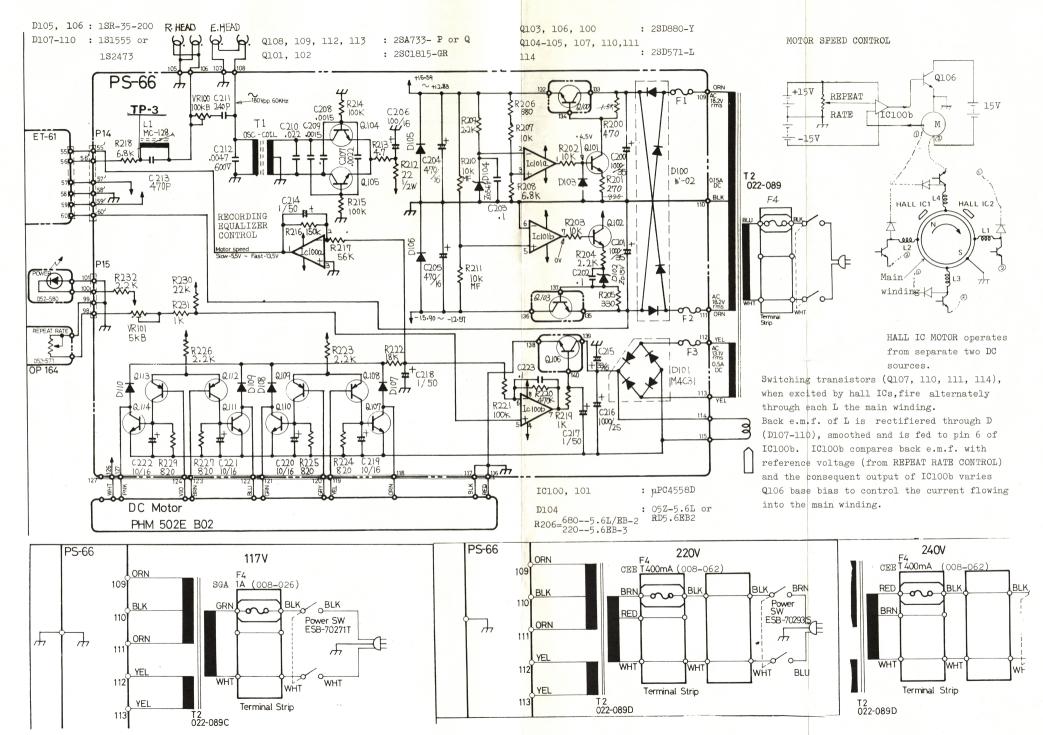
ET-61C (151-061C) (pcb 052-267C)

> Serial Number with: RE501: 961550 SRE555: 960600





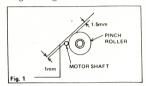
8



CHECKING 1. MECHANICAL ADJUSTMENT

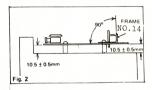
1-1. TAPE CHASSIS POSITION

Position tape chassis 1mm off motor shaft and secure it by tightening two screws at rear.



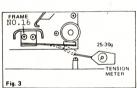
1-2. TAPE CHASSIS HEIGHT

Position chassis 10.5±0.5mm above main chassis.



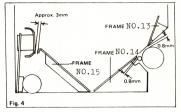
1-3. LEAF SPRING PRESSURE

Position frame no.16 to have spring contact with bearing at 25-30g.



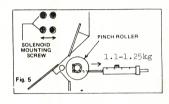
1-4. FRAMES 13.14 & 15 POSITIONS

While engaging pinch roller with motor shaft, position and fix frames as indicated below.



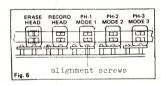
1-5. PINCH ROLLER PRESSURE

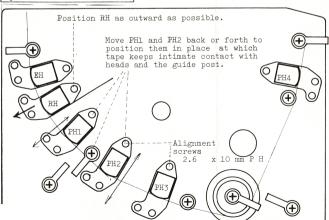
Position solenoid for 1.1-1.25kg pinch roller pressure.



1-6. HEADS ALIGNMENT

Position each head gap perpendicular to and center on the passing tape by turning alignment screws.

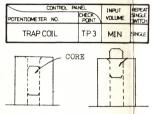




2. ELECTRICAL ADJUSTMENT

2-1. BIAS LEAKAGE TRAP

- PS-66 -



FUNDAMENTAL

2nd HARMONIC

Set VR100 at its midpoint. Connect VTVM or scope to TP-3.

a) Turn Ll core, with appropriate tool, for minimum reading (should not be more than 1V rms).

Continuous turning will dip the meter reading twice -- at fundamental and at 2nd harmonic. Tune Ll to fundamental.

2-2. MOTOR SPEED

- PS-66 -

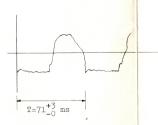
CONTROL	PANEL	1000
POTENTIOMETER NO.	POINT	REPEAT RATE
VR 101	Q107 Q110 Q111 Q114 COLLECTOR	MIN

Scope (DC couple, nagative slope, normal): one of the check points.

a) Set VR101 for the T shown in the figure below.

Time base should be triggered at the lowest negative peaks.

T should not be longer than 23ms with REPEAT RATE set at FCW position when the machine is operating on the rated line voltage.



2-3. LED BAR DISPALY

- ET-61 -

CONTROL P	ANEL	INPUT	INPUT	
POTENTIOMETER NO.	POINT	VOLUME	LEVEL	
VR12	LED BAR DISPLAY	MAX	OdB	

Input signal: lkHz, sine wave, +2dBm,
 into INPUT-2 jack.

- a) Turn VR12 FCW: then reverse it slowly until BAR displays +2dB.
- b) Make sure that LEDs read -12dB under the following settings: INPUT INPUT LEVEL

INPUT-1	-8dBm	
INPUT-2	-12dBm	OdB
	-37dBm	-25dB
	-62dBm	-50dBm

2-4. COMMON MODE REJECTION

POTENTIOMETER NO.	CHECK POIN*	INPUT VOLUME	LEVEL	DIRECT SIGNAL SWITCH
VR 1	OUT PUT A	MIN	-	ON

EFFECT MODE SWITCH			REVERB	TONE		ОЛТРИТ	
CHORUS	ECHO	SonS	VOLUME	VOLUME	BASS	TREBLE	SMITO
OFF	OFF	OFF	MIN	MIN	MIN	MIN	0dBm

Input signal: lkH $_{\rm Z}$, sine wave, +4dBm into INPUT-1 jack with its pins 2 and 3 joined. Oscilloscope: OUTPUT-A.

a) Adjust VR1 for minimum lkHz signal output.

2-5. COMPRESSOR LEVEL

CONTROL PA	INPUT	INPUT	REPEAT	
POTENTIOMETER NO.	POINT		LEVEL SWITCH	SINGLE SWITCH
VR8	TP 1 TP 2	МАХ	OdB	SINGLE

Input signal: 1kHz, sine wave, INPUT-2.

- a) Set audio generator for -40+0.1dBm reading on millivoltmeter at TP-1.
- b) Adjust VR8 for -34.5dBm reading at TP-2. Distributed meter lead capacitance should be less than 100pF.

2-6. HEAD ALIGNMENT

The following adjustments must be done only after completion of MECHANICAL ADJUSTMENTS.

CONTROL PA	INPUT	INPUT	DIRECT	CT EFFECT MODE SWIT			
POTENTIOMETER NO.	POINT	VOLUME	SWITCH	SIGNAL SWITCH	CHORUS	ECHO	SanS
	OUT PUT A	MAX	_	- OFF	OFF	ON-	OFF
						OFF	ON

ECHO SonS ECHO SonS VOLUME INTENSITY		REPEAT RATE	REVERB VOLUME	TON BASS	E TREBLE	OUTPUT LEVEL SWITCH	REPEAT SINGLE SWITCH
МАХ	-	CENTER	MIN	CENTER	CENTER	_	SINGLE

2-6-1. Fine Alignment

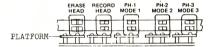
Take visual head examination for misalignment referring to the figures below. Readjust as necessary.

(a) TANGENCY



The faces of the head cores must be simultaneously tangent to the same degree with the tape.

(b) HEIGHT



Every gap-width dimension is centered on the same track location.

(c) AZIMUTH

Width dimension of the head gap is a precise 90-degree angle to the tape edge.

(d) TILT



The tape must contact with head surface precisely in parallel.

2-6-2. Playback heads

Input signal: lkHz, square, for OdB LED display. Panel controls setting: as shown at the left.

- a) With ECHO MODE selected to corresponding head, adjust playback head for the following:
- (1) Waveform slope is straightened.
- (2) Leading edge is as perpendicular to base line as possible or has shortest rise time.



b) Readjusting TANGENCY described in(a) of 2-6-1 at this step may prove effective to obtain waveform stability.

Output level differences among playback heads are to be compensated for in later section.

2-7. EXPANDER

CONTROL PANEL POTENTIOMETER NO. CHECK POINT			INPUT VOLUME	INPUT LEVEL SWITCH	DIRECT SIGNAL SWITCH	EFFECT CHORUS	MODE :	SonS	
VR6	VR 9	VR100	OUT PUT A	MAX	_	OFF	OFF	ΟÑ	OFF

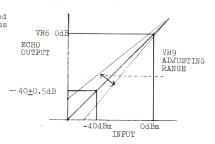
ECHO SonS VOLUME	ECHO SonS Intensity	REPEAT RATE	REVERB VOLUME	TONE BASS TREBLE		OUTPUT LEVEL SMITOH	REPEAT SINGLE SWITCH
MAX	_	_	MIN	CENTER	CENTER	0dBm	SINGLE

Input signal: lkHz, sine wave for OdB reading on LED bar. ECHO MODE: 1

- a) Set VR100 on PS-66 for maximum meter reading at OUTPUT ${\tt A.}$
- b) Set VR6 for OdBm+3dBm reading on the meter.
- c) Decrease audio generator output by 40dBm.
- d) Adjust VR9 so that the meter reads 40±0.5dB lower than that at step \underline{b} .

As can be seen from the figure below, VR9, when turned, will deviate input-output curve at point which preadjusted by VR6. d) Repeat steps b-d for specified results.

This input-output curve has pronounced effect on smoothness of level decrease ratio of multiple echo sounds and residual noise. The curve should be as linear as possible.



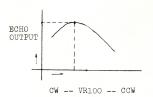
2-8. RECORDING BIAS

CONTROL PANEL		INPUT	INPUT	DIRECT	EFFECT	MODE	SWITCH
POTENTIOMETER NO.	POINT	VOLUME	SWITCH SWITCH	SAGNAL SWITCH	CHORUS	ECHO	5 an S
VR 100	OUT PUT A	MAX	OdB	OFF	OFF	OŃ	OFF

ECHO SonS VOLUME	ECHOSonS INTENSITY	REPEAT	REVERB	TON		OUT PUT	REPEAT
VULUME	INTENSITY	RATE	VOLUME	BASS	TREBLE	HOT IME	SWITCH-
MAX	_	CENTER	MIN	CENTER	CENTER	_	SINGLE

Input signal: lkHz, sine wave, OdBm to INPUT-2.

- a) Turn VR100 FCW. Reversing it gradually, find the point which furnishes the highest output.
 b) Set VR100 for ±ldB of the peak value.



2-9. PLAYBACK EQUALIZER

CONTROL PA		INPUT	INPUT	DIRECT
POTENTIOMETER NO.	POINT	VOLUME	LEVEL SWITCH	SIGNAL SWITCH
VR6 VR 10	OUT PUT A	МАХ	OdB	OFF

			ECHO SonS VOLUME	
OFF	ΟŃ	OFF	МАХ	_

REPEAT	REVERB	TON	₩E	CUTPUT	REPEA
RATE	VOLUME	BASS	TREBLE	SWITCH	SINGLE
CENTER	MIN	CENTER	CENTER	0dBm	SINGLE

Input signal: 1kHz, sine wave, 0dBm to INPUT-2 jack.

ECHO MODE: 1

- a) Adjust VR6 for OdBm reading at OUTPUT A.
- b) Reset audio generator for 10kHz, OdBm.
- c) Set VR10 for -15dBm +1.5ur -3dBm reading at OUTPUT A.

If VR10 fails to produce this output, readjust VR100 together with VR10 at lOkHz.

2-10. PLAYBACK HEAD SENSITIVITY

CONTROL PANEL POTENTIOMETER NO. CHECK POINT		INPUT VOLUME	I NPUT LEVEL	DIRECT SIGNAL	EFFECT	MODE S	MODE SWITCH ECHO SonS		
	OUT PUT					ON	OFF		
VR4 VR5 VR6 VR/	Α .	MAX	IAX OdB OFF	OFF	OFF	ON			

EC	CHO SonS XLUME	ECHO SonS INTENSITY	REPEAT RATE	REVERB VOLUME	BASS	IE TREBLE	CUTPUT LEVEL SWITCH	REPEAT SINGLE SWITCH
١	MAX	_	MAX	MIN	CENTER	CENTER	0dBm	SINGLE

- To obtain equal echo outputs in sound level,
- a) adjust each trimmer potentiometer for $\text{OdBm}^{+\text{O.5dB}}_{-\text{OdB}}$ reading at OUTPUT A jack.

ECHO MODE	TRIMMERPOT
1	VR4
2	VR5
3	VR6
S on S	VR7

2-11. ECHO INTENSITY

CONTROL PA	CHECK	INPUT VOLUME	I NPUT LEVEL	DIRECT SIGNAL SWITCH	EFFECT	MODE S	SWITCH
VR 11	OUT PUT A			OFF			OFF

ECHO SonS	EO+OSonS	DETEAT	REVERB	TON		OUTPUT	
VOLUME	INTENSITY	RATE	VOLUME	BASS	TREBLE	SWITCH SWITCH	SMITCH
MAX		мах	MIN	_	_	-	REPEAT

Input signal: lkHz, sine wave, OdBm into INPUT 2 jack.

- a) Rotate ECHO/S on S knob to 10th point from FCCW.
- b) Feed the signal for a short period (0.5-2s). Adjust VR11 for finfinite echo repetition or oscillation.
- c) Reverse the knob to 9th point. Echo sound should die away gradually.



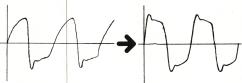
2-12. BBD BIAS (CHORUS)

CONTROL PA	CONTROL PANEL				CHORUS
POTENTIOMETER NO.	POINT				INTENSITY
VR 2 VR3	OUT PUT A		-25bBm	OFF	MIN

	EFFECT MODE SWITCH CHORUS ECHO SonS			TONE BASS TREBLE		OUT FUT	REPEAT SINGLE SWITCH	
The state of the state of	ON	OFF	OFF	MIN	CENTER			-

Input signal: lkHz, rectangular, 0.3Vp-p into INPUT 2 jack.

- a) Rotate VR2 to its midpoint.
 b) Set VR3 for chorus output waveform symmetrical to the base line of scope.



2-13. CLOCK COMPONENT REDUCTION

	CONTROL PA	NEL	INPUT	INPUT	DIRECT		EFFECT
POTENTIO	METER NO.	CHECK	VOLUME	SWITCH	SWITCH	INTENSITY	CHORUS
VR 2	VR3	Q.5 BASE	MIN	_	-	-	OFF

Scope's distributed lead capacitance should not be more than 47pF.

- a) Adjust VR2 for minimum discrepancy in amplitude between clock pulses on the base line.
- b) Adjustments 2-12 and 2-13 are interrelated. Repeat both adjustments for the best result.



PARTS LIST

CABINET. PANEL

R E 501	
081-135 086-019 108-004 111-030 111-021 115-002 072-299 065-289	Cabinet no.135 Cabinet (upper) no.19 Handle H-15 Rubber foot G-9 Rubber foot G-5 Hinge no.2 Panel (front) no.299 Panel cover no.289 grey, back of front panel Spacer no.24 chassis-cabinet, side

SRE555	
072-311 065-292 065-294	Panel (front) no.311 Cover (top panel) no.292 Cover (left hand) no.294
065-293	Cover (right hand)no.293
065 - 291	Cover (bottom) no.291 Cover no.296
	back of front panel
108-022	Handle no.22
067-034	Guide no.34 right hand
067-033	Guide no.33 left hand
067-035	Guide no.35 rail L.hand
067-036	Guide no.36 rail R.hand
066-054	Case no.54 outer
064-289	Holder no.289
070-062	Leaf spring no.62
12170703	Roller no.12170703
111-023	Rubber foot G-7
123-016	Decoration screw no.16
	*ref.p-2 for detail

SWITCH. KNOB

001-305 SRJ-1016 rotary 001-266 SLR-02239 lever 001-304 SSB-04303 slide INPUT 001-205 SSB-02303 slide OUTPUT				
13129114 ESB70271T power 117V 13129115 ESB70293S power 220/240 001-305 SRJ-1016 rotary 001-266 SLR-02239 lever 001-304 SSB-04303 slide INPUT 001-205 SSB-02303 slide OUTPUT 001-182 SSB-02242 slide DIRECT 001-306 SUF-32A19 push Knob 016-103 No.103 rotary switch 016-078 No.78 pots. 016-085 Button no.85 white	Switch			
016-103 No.103 rotary switch 016-078 No.78 pots. 016-085 Button no.85 white	13129114 13129115 001-305 001-266 001-304 001-205 001-182	ESB70273 ESB70293 SRJ-1016 SLR-0223 SSB-0436 SSB-0236 SSB-0226	LT power 3S power 5 39 03 slide 03 slide 42 slide	117V 220/240V rotary lever e INPUT e OUTPUT
016-078 No.78 pots. 016-085 Button no.85 white	Knob			
	016-078 016-085	No.78 Button	pots. no.85	white

SEMICONDUCTOR

SEMICONDUCTOR					
Transistor					
017-139 2SD880-Y 017-077 2SB628-R 017-258 2SD571-L 017-103 2SC732TM-GR 017-024 2SA733- P or Q 017-106 2SC1815- GR or Y 017-116 2SA1015-Y 017-081 2SK68A-K FET 017-014 2SK30ATM-GR FET					
Diode					
018-014 182473 018-082 W-02 018-093 M4C31 018-101 1SR-35-200 15019654 RD16EB-2 zener 15019525 RD5.6B-2 zener or 05Z5.6L (RD5.6B-3 can be a replacement with the resistor value changed, see PS-66 circuit diagram.) 019-028 TLR-124 red LED 019-033 TLR-401 10-segment LED BAR 019-011 P873A red or white photocoupler					
IC					
020-028 TA-7200P 020-208 LF353N 020-071 JRC- or µPC- 4558D 020-160 BA-662- A or B 020-213 MN3007 BBD 020-224 MN3101 BBD driver 020-226 TA7612AP LED BAR driver 020-098 NE570N compander 020-080 HA1457 pre amp					
020-208S LF353N selected, yellow					

POTENTIOMETER

026-457 026-460 027-016 026-447	EVH6PAP2 EVH6PAP2 EWKENAP2 EVH6PAP2	25B15 25B15	dual, ganged
028-003 028-004 028-005 028-006 028-007 13299547 030-487	EVTR4AA EVTR4AA EVTR4AA EVTR4AA CR19R CR19R	5K 10K 20K 50K 100K 220 470	trimmer trimmer trimmer trimmer trimmer trimmer trimmer

RE-501/SRE-555

JULY 11.1980

SOCKET. CONNECTOR		HEAD. DRIVINGS		
	009-053	HLJ1317-01-100 HLJ0317-01-100 HLJ1317-01-040 HLJ0317-01-040 *Type 1317 countersunk opening, used on later products.	049-003 049-004 049-001 065-118 064-127 070-005 063-030	Record head R-280MR Playback head R-280MP Erase head AE-28 Shield no.118 R.Head Platform no.127 Spring no.5 alignment Plate no.30 platform mount
	010-263	NC-3FP or HA16PR-3S female NC-3MP or HA16R3P male	065-286 067-005 067-025 112-001 068-006 101-001	Cover no.286 above heads Tape guide no.5 (post) Guide no.25 L shape Pinch roller no.1 Cover no.6 pinch roller Shaft no.1 pinch roller
	PRIN	TED CIRCUIT BOARD	064-284	Holder no.284 (guide bearing base)
	141-146B	AP-146B (pcb 052-573B)	113-004	Bearing 626ZZC2 (guide bearing)
	146-066 149-159A	PS-66 (pcb 052-569) OP-159A (pcb 052-570A)	•	*See page 8 for detail.
	149-160B 149-161B 149-162A 149-163A	OP-160B (pcb 052-578B) OP-161B (pcb 052-575B) OP-162A (pcb 052-577A) OP-163A (pcb 052-576A)	050-006 065-106 120-037	Motor PHM-502E-B02 Cover no.106 motor Nut no.37 motor mount
	149-164 149-165 149-166	OP-164 (pcb 052-571) OP-165 (pcb 052-582) OP-166 (pcb 052-574)	*PARTS	ON TAPE CHASSIS PAGE 3
	149-168	OP-167 (pcb 052-580) OP-168 (pcb 052-579) OP-169A (pcb 052-581A)	Arm. Sole	noid
	149-170 151-061C	OP-170 (pcb 052-572)	171-001 069-009 050-004 070-032 A 070-007	Arm unit assy AU-1 Shaft no.9 AU-1 mount DC solenoid MD1811R Spring no.32A Spring no.7
	TRAN	SFORMER. COIL	070 - 022 123 - 006	Spring no.22 Screw no.6 plunger adjust
	022-095 022-045 022-089N 022-089C	Osc coil MCl26-2141 Trap coil MC-128 Transformer PT89N 100V PT89C 117V		* detail ref. pp.2-3.
	022-089D	PT89D 220/240V	040-001	Reverb unit Z-3F
	FUSE	. FUSE HOLDER	064 - 040 064 - 283	Bracket no.40 PS-66 mount Bracket no.283 PS-66 mount
	008-026 008-028 008-062 008-069	SGA 1.0A F1,2,4 100/117V SGA 2.0A F3 100/117V CEE T400mA F1,2,4 220/240V CEE T1.6A F3 220/240V	064-033	PCB holder LCB-4N (rocker rivet)
	012-003 012-018	Clip TF-758 sec. Clip X-N1153 prim.	01111	2010
	311 010		CHAS	
		E PARTS DESIGNATED NEW NUMBERINGS	061-302-1 061-302-2 061-303 061-304	